



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA6A-2-OH
Job Sheet 174749



Part No: SWA6A-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No: RA201 - 03-2090-01

Due Date: 3/22/18

Created By: Linda Lacelle

Type: Return

Description:

Note: O&OPM-SWA6 REV.2 IPP REV:A 18.01.18 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		3/21/18	0.00	0.00	Start Up Small Fab-4		cmf 18/03/27
110	Small Fab	1 pcs		3/22/18	0.00	1.00	Small Fab-9		cmf 18/03/27
120	QC	1 pcs		3/22/18	0.00	0.00	QC5		SP
190	Packaging	1 pcs		3/22/18	0.00	0.00	Packaging3-2		cmf
200	QC21-FG	1 Ea		3/22/18	0.00	0.00	QC21		cmf 18/03/28

Part Op 110 - RA: _____ TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.
Descriptions:

MAR 28 2018
DAS
21
3:25

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA6A-2-AR	Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)	1 Ea (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	SWA6A-2	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

Inspection Sheet Complete RA201

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C10	AC10006	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S040750	Customer supplied part. Customer sending C10 AC10006 for testing Perform test as per Remote Cargo Hook Test Form C10. Return to customer
C3-HC	03-2053-09	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S040751	Customer supplied part. Customer sending C3-HC for testing but only received C3 serial# 03-2053-09 Perform test as per Remote Cargo Hook Test Form C3. Return to customer.
SWA6A-2	03-2090-01	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S040752	Customer supplied part. Customer sending SWA6A-2 serial# 03-2090-01 for testing. Preform test as per Electric Swivel SWA6A. Return to customer.
SWA3-2	2041-07 and AC110	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	(AC11024)/ S040754(03-	Customer supplied part x2. Customer sending SWA3-2 serial# 03-2041-07 and serial# AC11024 for testing. Preform test as per Electric Swivel SWA3. Return to customer.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D. _____

Date: 20-Mar-18 _____



Electric Swivel
SWA6A

Work Order 174749

Customer _____

Number of Wires 2

Date 2018/03/27

Serial Number 03-2090-01

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- PASS
1	6,000	Check all wires for grounding against swivel body.	- PASS
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAIN PATRY
Technician

Signature: 
Director of Quality Assurance

Submit